

Date: Tuesday, 19/08/2008 4:03:51 PM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BRACKET LOCATOR		
Job Number	: 41425			Part Number	: D23691		
Estimate Number	: 11229			Drawing Number	: D2369 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 19/08/2008 S.O. No. :			Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 02/09/2008 Qty: 6 Um: Each		
Previous Run	: 38812						
Written By	:						
Checked & Approved By	: <u>JLP 08.8.19</u>						
Comment	: Est Rev A Removed from 9 Digit 05-12-05 JLM						
	Est Rev:B now water jet 07-12-11 DD						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M5052H32S040	5052-H32 .040 Sheet
		Comment: Qty.: 1.4217 sf(s)/Unit Total : 8.5302 sf(s) Material: 5052-H34 or H32 0.040" thick (M5052H32S.040) Batch: <u>109058</u> <u>HB 8-9-8</u>
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg D2369 Dwg Rev: <u>A</u> <u>HB 8-9-8</u>
		Prog Rev: <u>A</u>
		2-Deburr if necessary <u>HB 8-9-8</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		<u>HB 8-9-8</u>
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		<u>S 08/08/08</u>
		Comment: SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>178</u> <u>8/9/8</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/09/10 AF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-08

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	41425
Description: Deck Plate Locator Bracket	Part Number:	D2369-1
Inspection Dwg: D2369 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>HB</u>	Audited by:	<u>D</u>	Prototype Approval:	N/A
Date:	9-9-08	Date:	09/09/08	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue	P/O D350-616-015	KJ/JLM <i>[Signature]</i> <i>[Signature]</i>

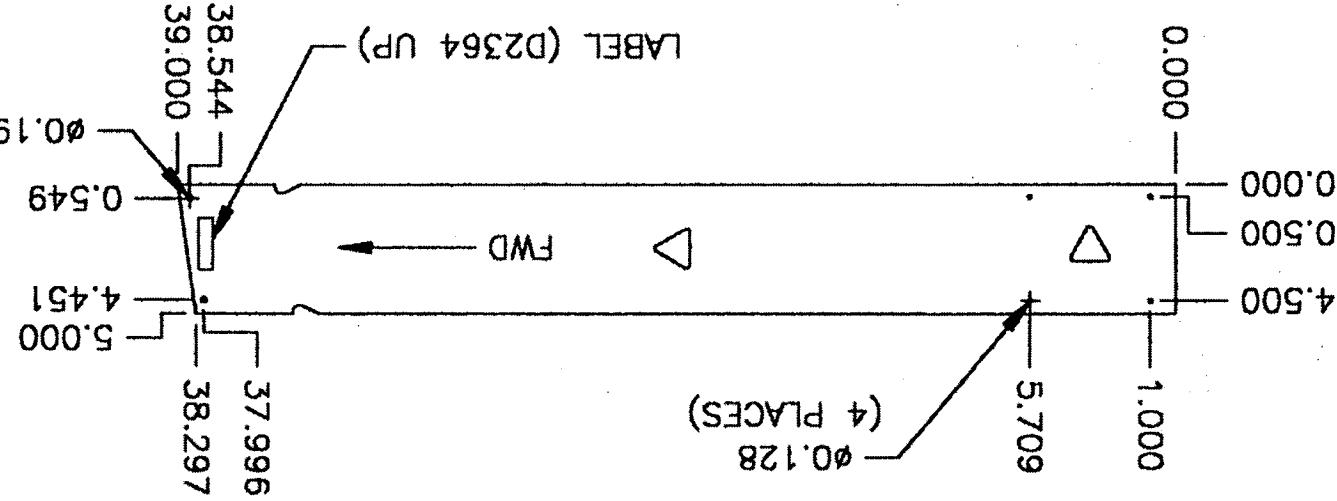
DESIGN	DRAWN BY	DART AEROSPACE LTD	
B. WILLIAMS	B. WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHEKED	APPROVED	DRAWING NO.	REV. A
<i>[Signature]</i>	<i>[Signature]</i>	D2369	SHEET 1 OF 2
DATE	TITLE	SCALE	
95.02.20	DECK PLATE LOCATOR BRACKET	1:7	



RELEASED
R 01/30/96

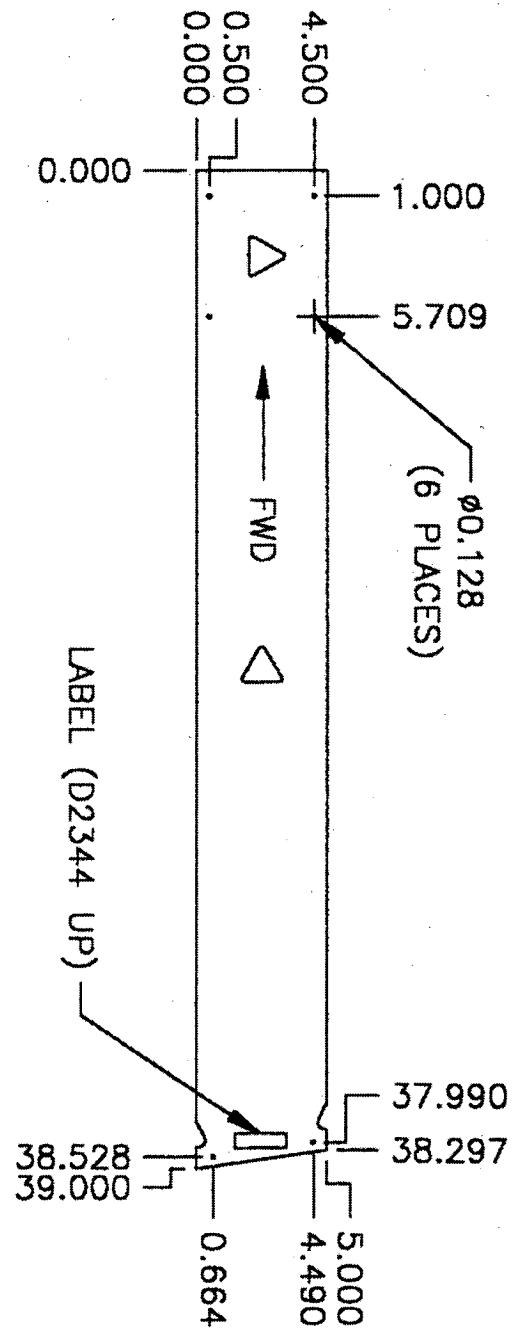
MATERIAL: 5052-H34 0.040 THICK

D2369-1



SHOP COPY
RETURN TO
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WITHOUT NOTICE
WORK ORDER
NO. 4925

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RELEASED

DESIGN	DRAWN BY	B WILLIAMS	APPROVED	DATE	95-02-20	DECK PLATE LOCATOR BRACKETS	19
CHECKED				TIME		SHEET 2 OF 2	
REV. A		D2369					
DRAWING NO.							
MICROFA INTERNATIONAL REPORT, CANADA							



DART